



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3012-3

Job Sheet 185565



Part No: D3012-3

Job Qty: 12 ea

Part Name: Decal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP A 01.04.06 New Issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		11/23/18	0.00	0.00	Purchasing		NOV 06 2018
110	Packaging	12 pcs		11/23/18	0.00	0.00	Packaging2		NOV 06 2018
120	QC	12 pcs		11/23/18	0.00	0.00	QC6		NOV 06 2018
130	Packaging	12 pcs		11/23/18	0.00	0.00	Packaging3-1		NOV 06 2018
140	QC21-SA	12 Ea		11/23/18	0.00	0.00	QC21		NOV 07 2018

Part Op 100 - Issue P/O: 041534

Descriptions: 110 - Ensure Material Release Note is attached

exp. 2019-11-06

NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3012-3P	Decal	12 pcs (1 ea)	100-Purchasing	S125021

OCT 31 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3012-3P	12	0	0

Part Specifications

Specifications could not be found.

Plex 10/30/18 12:40 PM Dart.lajeunesse.marie



Container No: S125022



Part: D3012-3

Job No: 185565

Serial No/Batch: S125022

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/06/18

D3012-3

A

S125022

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3012	REV. A SHEET 1 OF 1
DATE 01.03.30		TITLE DECAL	SCALE 1:1
A	01.03.30	NEW ISSUE	

RELEASED
01.04.06 *#*

**- POINT A -
SWL=300lb/136kg
DO NOT USE WITH POINT B
P/N D3012-1**

D3012-1

**- POINT B -
SWL=500lb/227kg
DO NOT USE WITH POINT A OR C
P/N D3012-3**

D3012-3

**- POINT C -
SWL=300lb/136kg
DO NOT USE WITH POINT B
P/N D3012-5**

D3012-5

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185565M05
1870-30

MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041534**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

PO No: PO041534
PO Date: 10/31/18
Due Date: 11/7/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Attention: Grace, Batista

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

E-MAILED
OCT 31 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185696	D2137P			Decal - No Step D2137 : Various STC's As Per Dwg D2137	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	185671	D2852P			Label : Various STC's	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$8.00/pcs	\$48.00
3	185564	D3012-1P			Decal D3012-1 As Per Dwg D3012 Rev. A	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$13.3333/pcs	\$160.00
4	185565	D3012-3P			Decal As Per Dwg D3012 Rev. A	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$13.33/pcs	\$159.96
5	185566	D3012-5P			Decal D3012-5 As Per Dwg D3012 Rev. A	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$13.3333/pcs	\$160.00
6	185697	D3108-9P			Decal D3108-9 : Various STC's As Per Dwg D3108 Rev. B	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
7	185698	D5055-5P			Placard : Various STC's As per Dwg D5055 Rev. A	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84
8	185699	D5055-7P			Placard : Various STC's As per Dwg D5055 Rev. A	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84



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PURCHASE ORDER **PO041534**

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	185700	D5055-9P			Placard : Various STC's	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84
								NOV 06 2018					
10	185704	D5418-1P			Placard : Various STC's As Per Dwg D5418 Rev. A	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
								NOV 06 2018					
Grand Total:												\$959.48	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/31/18 3:56 PM dart.tsimiklis.chrisoula



210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47114
Date: 11/06/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D2137P. ✓	6.6667		6.6667	80.00
6 ✓	D2852P. ✓	13.3333		13.3333	80.00
12 ✓	D3012-1P. ✓	6.6667		6.6667	80.00
12 ✓	D3012-3P. ✓	6.6667		6.6667	80.00
12 ✓	D3012-5P. ✓	6.6667		6.6667	80.00
12 ✓	D3108-9P. ✓	6.6667		6.6667	80.00
6 ✓	D5055-5P. ✓	13.3333		13.3333	80.00
6 ✓	D5055-7P. ✓	13.3333		13.3333	80.00
6 ✓	D5055-9P. ✓	13.3333		13.3333	80.00
6 ✓	D5418-1P. ✓	13.3333		13.3333	80.00
	PO# 041534 ✓				
	Attn: Chrisoula				
	Subtotal:				800.00
	H - HST				
	HST				104.00
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	
Comment: WO23986				Total Amount	904.00
Sold By:				Amount Paid	0.00
				Amount Owing	904.00

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041534 ✓

Packing Slip#

WO#23986

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D2137P, D2852P, D3012-1P, ✓
-3P, -5P, -9P, D5055-5P, -7P, -9P, D5418-1P, D3108-9P.

Quantity:

90 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Nov 6, 19

Authority:

3m

DAS
68
9-89

Approval:

Valerie Young

Signature:

Valerie Young

Date: (yyyy/mm/dd)

2018/11/06

Title:

Office Admin.

